## OUR QUALITY PRODUCTS NOW TOUCHING NEW HORIZONS WORLDWIDE...

## Machine Specifications

Title	Description	Units	Deepak-42
Bar	Capacity - Dia. max	mm	42
	- Hex max	mm	38
	- Square max	mm	29
	Max. Turning Length	mm	110
	Max. Boring, Drilling Depth	mm	50
Spindle	Collet Size	Type	A-42
	Spindle Speed max	RPM	4000
	Spindle Motor Power	KW	3.7/4.9(10min.)
Feed	X-axis Travel	mm	280
	Z-axis Travel	mm	110
	Rapid Travers Rate X/Z	Mmin.	15
	-axis		
	X/Z Axis Motor Torque	N-m	6
	Ball Screw X/Z Axis	mm	25x5
Linear	Number of T-Slots	No.	3
Tooling	T-Slot Size	mm	15
	Tool Shank Size Max. Boring Bar dia	mm	20x20
	Max. Boring Bar dia	mm	32
Part-off	Stroke	mm	50
Slide	Tool Size	mm	16 x 16
Accuracy		mm	0.015
	Repetability	mm	0.005
Machine	With Bar Feed	mm	5580x1025x1620
Size (LxBxH)	Without Bar Feed	mm	1920x1025x1620
Weight	Net Weight	Kg.	1,500

#### Basic Machine Features

- Spindle assembly Supported in precision bearings
- A.C. Spindle & axis drives
- Rigid Structured slant bed for easy chip & coolent flow L.M. guideways for X & Z axis
- Precision ground ball-screws
  Collet Chucking
- Collet Chucking
  Telescopic Covers for X & Z axis
- Part-off Slide
  Coolant System with Chip tray
- Machine lamp
- Centralised Lubrication System
- Total enclosed machine enclosure with single sliding door One Set of instruction Manual

# Optional Machine Features

- Silent Gravity Bar Feed
- Chip Conveyor
- Air Conditioning Unit for electrical Cabinet
   Auto Door Programmable
- Manual Pulse Generator

  3 Phase Servo Voltage Stabilizer
  Part deflector

# Typical Joks done on Gropak-62

Note: Will reserve the right to modify specifications in accordance with improved designs. Although every effort will be made to maintain accuracy in the data given, the figures must



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**■ Productivity of Automat** ■ Unbeatable Price ■ Cut your cycle time with Linear Tooling & overlapping of Part-off Slide. ■ Can use standard A-42 Collets CNC TURNING MACHINE ABHIJAT EQUIPMENTS PVT. LTD.

High precision, High Productivity, Compact foot print, Competitive price.