

Specifications		Models		
		STL-25	STL-32	STL-42
Chucking	Round bright bar (mm)	φ25	φ32	φ42
Spindle Drive	i) Motor Power (Kw)	0.37/1.0	0.37/1.0	1.5/2.2
	ii) Motor speed (rpm)	750/3000	750/3000	750/3000
	iii) Direct drive			
	1) No. of speed	6	—	—
	2) Speed range (rpm)	315-3200	—	—
iv) Counter Shaft Drive	1) No.of Speeds	12	8	8
	2) Speed Range (rpm)	125-4000	100-1400	100-1400
Automatic Threading Attachment	Capacity			
	1) Ferrous	M5-M14	M5-M20	M10-M24
	2) Non Ferrous	M5-M16	M5-M24	M10-M24



## Second Operation Turret Lathe

'ABHIJAT' make Second Operation Turret Lathes cater to bar work upto 42mm collet capacity. Pretuned, Forged or Cast blanks can be used. The basic machine with 6 position turret, rigid cross-slide and vertical slide enables variety of turning drilling threading operations.

Machines with Numerical  
Controller for Turret  
& Slides are also  
Available.

